

Deutsche Bank 13th Annual Global Materials Conference

June 8, 2022

NYSE: GLT

Dante C. Parrini, Chairman & CEO Ramesh Shettigar, SVP – CFO & Treasurer

Forward Looking Statements and Use of Non-GAAP Financial Measures

Any statements included in this presentation which pertain to future financial and business matters are "forward-looking statements" within the meaning of the safe harbor provisions of the United States Private Securities Litigation Reform Act of 1995. The Company uses words such as "anticipates", "believes", "expects", "future", "intends", "plans", "targets", and similar expressions to identify forward-looking statements. Any such statements are based on the Company's current expectations and are subject to numerous risks, uncertainties and other unpredictable or uncontrollable factors that could cause future results to differ materially from those expressed in the forward-looking statements, which are described in the Company's filings with the U.S. Securities and Exchange Commission ("SEC"), including those set forth in the Risk Factors section and under the heading "Forward-Looking Statements" in the Company's most recently filed Annual Report on Form 10-K and Quarterly Report on Form 10-Q, which are available on the SEC's website at www.sec.gov. In light of these risks, uncertainties and other factors, the forward-looking matters discussed in this presentation may not occur and readers are cautioned not to place undue reliance on these forward-looking statements. The forward-looking statements speak only as of the date of this presentation and the Company undertakes no obligation, and does not intend, to update these forward-looking statements to reflect events or circumstances occurring after the date of this presentation.

During the course of this presentation, certain non-U.S. GAAP financial measures will be presented. A reconciliation of these measures to U.S. GAAP financial measures is included in the appendix of this presentation.



Glatfelter's Ongoing Evolution



2018 - 2021

Pre-2018



- Acquired Lydney, UK facility to expand tea and coffee business
- Acquisition of Concert Industries creates Airlaid Materials business
- Dresden acquisition adds Nonwoven Wallcover product line
- Completed capacity expansions in Composite Fibers to serve Tea, Coffee, and consumer growth markets
- Oberschmitten acquisition expands Electrical product line

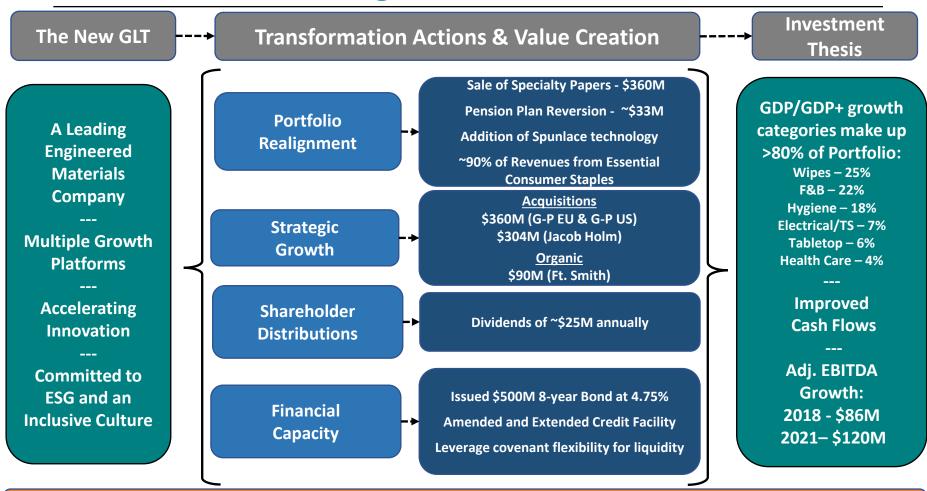
- Sale of Specialty Papers business creates more growth focused and stable Engineered Materials platform
- Terminated and settled qualified pension plan and reverted \$33 million cash back to company
- Fox River liability settled and paid \$20.5 million as part of final settlement
- New airlaid facility in Fort Smith, AR expanded capacity by 20%

- Acquired 2 Georgia-Pacific airlaid facilities to expand capacity and capture and service long term demand for health and hygiene products
- Issued first "Sustainability" report in 2020 formalizing our ESG priorities
- Relocated Corporate
 Headquarters to Charlotte, North
 Carolina to enhance access to
 resources and more diverse talent
- Acquired Jacob Holm to add complementary scale and best-in-class suite of nonwovens technologies, applications, and products

- Execute integration of recent acquisitions with a focus on synergy capture and deleveraging
- Address inflation through pass-through of raw material costs and energy prices in Europe using dynamic pricing model
- Actively manage Russia/Ukraine geopolitical crisis and its commercial impact (2021 revenues ~\$95 million)
- Drive cash flow generation to pursue growth investments as balance sheet capacity permits
- Accelerate innovation to further expand engineered materials product portfolio



Glatfelter's Strategic Transformation



Enhancing Everyday Life®... Sustainably



Segment Update





Airlaid Materials

Key Performance Characteristics

Highly absorbent

Very thin profile

Soft, cloth-like feel

Multi-layer capability to create dynamic fluid management systems

Primary Applications

Absorbent Hygiene Products

Personal Care and Home Care Wipes, Industrial Wipes

Disposable Tabletop Products

Absorbent Food Pads

Primary Inputs

Fluff Pulp Synthetic Fibers Super Absorbent Polymers Binder

Applications









Blue Chip Customers















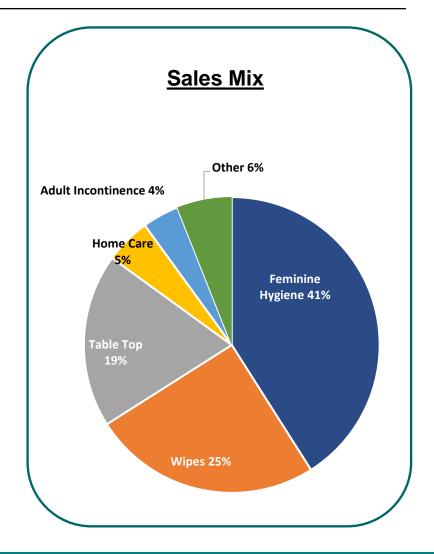




Airlaid Materials Portfolio Summary

Key Success Factors

- Megatrends driving demand:
 - Sustainability (~70% plant-based feedstock)
 - Health, hygiene and wellness
 - Convenience
 - Aging population
- Categories growing at normalized GDP/GDP+ rates:
 - Feminine Hygiene ~1-2%
 - Consumer Wipes ~3%
 - Tabletop ~2-3%
 - Adult Incontinence ~5%
- Raw material cost pass-through protection on ~70% of revenues
- Economies of scale, global manufacturing footprint and diversified product portfolio
- Innovation and product development partner for "Blue Chip" players
 - Sustainable bottle screw caps through joint innovation with ALPLA (BOC joint venture)





Composite Fibers

Key Performance Characteristics

Light weight substrates with wet strength

High quality improves efficiency on customer manufacturing equipment

Dimensional stability, dry stripability, and printability for wallcover

Primary Applications

Tea Bag and Single-Serve Coffee

Wallcover and Decorative Laminate

Pasting Paper for Lead-Acid Batteries

Personal Care and Home Care Wipes

Glassine

Primary Inputs

Softwood Pulps

Abaca Pulp

Specialty Fibers

Applications













Blue Chip Customers































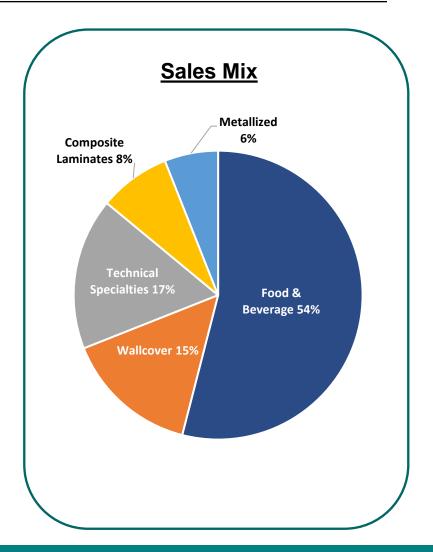


Composite Fibers

Portfolio Summary

Key Success Factors

- Megatrends driving demand:
 - Sustainability (~65% plant-based feedstock)
 - Convenience
 - Mobility
- Categories growing at normalized GDP/GDP+ rates:
 - Tea ~2%
 - Single Serve Coffee ~3%
 - Electrical ~3%
 - Composite Laminates ~2-3%
- Impacted by Russia/Ukraine conflict and related sanctions (Wallcover and Tea)
- Unrivaled inclined-wire manufacturing assets, captive abaca pulp supply and superior quality
- ~40% of revenue base converted to cost passthrough mechanism to protect against inflation





Spunlace

Key Performance Characteristics

Softness
Highly absorbent
Low linting
Breathability

Primary Applications

Personal Care Wipes

Home Care Wipes

Critical Cleaning
(Automotive, Aerospace, Printing)

Health and Skin Care Products

Primary Inputs

Cellulosic Fibers
Synthetic Fibers
Fluff Pulp

Applications









Blue Chip Customers













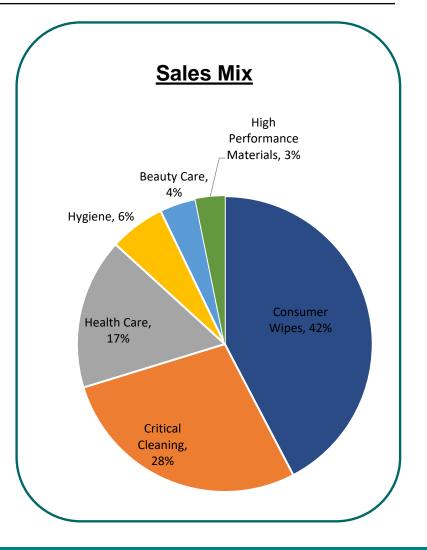




SpunlacePortfolio Summary

Key Success Factors

- Megatrends driving demand:
 - Health, hygiene and wellness
 - Aging population
 - Convenience
- Categories growing at normalized GDP/GDP+ rates:
 - Consumer Wipes ~3%
 - Critical Cleaning ~5%
 - Health Care ~3-4%
 - Hygiene ~5%
- EBITDA growth initiatives include:
 - Price increases & energy surcharges
 - Operational efficiencies
 - Cost reduction and overhead improvement
 - Synergy realization
- Branded finished goods footprint with diverse product portfolio and global manufacturing
- Innovation-focused to advance sustainable aspirations and deliver growth
 - ~60% plant-based feedstock





Financial Update





Near Term Financial Priorities

Available Liquidity

- Focused on maximizing financial flexibility and maintaining access to liquidity
- \$400 million revolving credit facility for liquidity purposes largely undrawn

Leverage Expectations and Conservatism

- Amended debt covenant to allow maximum leverage up to 6.75x thru Q4 2023 for added financial flexibility under current economic and geopolitical environment
- Commitment to de-leveraging via combination of EBITDA growth, achievement of acquisition synergies and voluntary debt prepayment
- Demonstrated meaningful deleveraging after previous major acquisitions (Concert, Dresden, Steinfurt)
- Continue required capital expenditures to efficiently maintain operating assets



Airlaid Materials

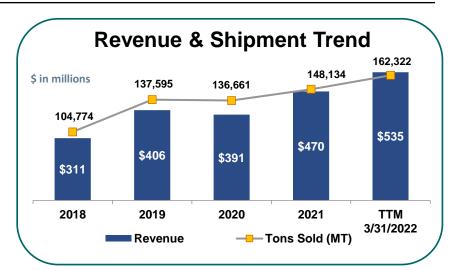
Financial Trends

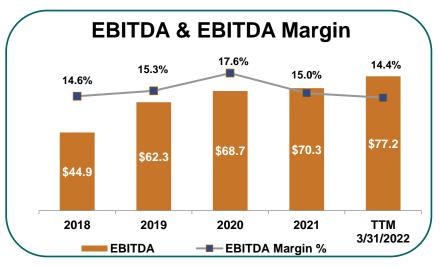
Positioned for Volume Growth

- Volume grew in all product categories except tabletop in 2020, which was negatively impacted by COVID restrictions
- 2021 growth primarily driven by addition of Mount Holly acquisition; Hygiene experienced softer demand as customers continued destocking in the first half of 2021 but recovered to normalized levels during the 2nd half
- TTM 2022 reflects tabletop recovery and addition of Mount Holly as of May 2021

Track Record of Improving Profitability and Margins

- Strong operational excellence and CI programs improving efficiencies
- Pass through of raw material cost changes (on ~70% of revenue) allows for margin preservation during inflationary environments
 - Also successfully increased prices on non pass-through customers
 - Implemented energy surcharges in Q4-2021 and Q1-2022 to offset rising energy costs in Europe
- Profitability improved in 2nd half of 2021 and Q1 2022 due to more normalized demand and addition of Mount Holly
 - Expect annual synergies of \$4m to \$6m within 24 months from Mount Holly acquisition
 - Overall margin decline driven by customer inventory destocking in 1H of 2021 and higher selling prices in recent quarters from inflationary cost pass through to customers







Composite Fibers

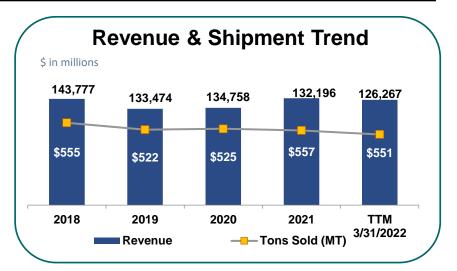
Financial Trends

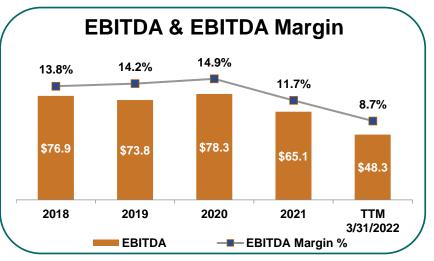
Stable revenues despite near-term volume impacts

- Steady growth in coffee and electrical categories including high demand in composite laminates and technical specialties during pandemic
- Wallcover and tea volume in Russia/Ukraine severely impacted by conflict in Q1 2022 and ensuing sanctions
 - Recorded asset and goodwill impairment charge of ~\$121 million in Q1 2022
- Actively pursuing new customers & products to improve asset utilization in Dresden

Profitability impacted by inflation and Russia/Ukraine conflict

- Margin profile steadily improving since 2018; 2021 severely impacted by inflationary pressures, particularly in 2nd half of 2021
- Announced price increases in Q1-21 and Q3-21 and energy surcharges in Q4-21 and Q1 2022 to offset rising input costs (wood pulp, energy and logistics)
- Targeting conversion to dynamic pricing model on 50% of revenue base by end of 2022
 - Converted 35% of revenue to dynamic model by end of Q1 2022
- Q1 2022 profitability impacted by Russia/Ukraine conflict and resulting higher energy costs in Europe







SpunlaceFinancial Trends

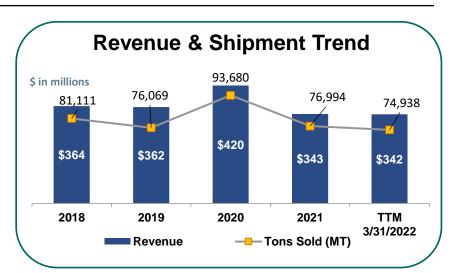
Positioned for volume growth recovery

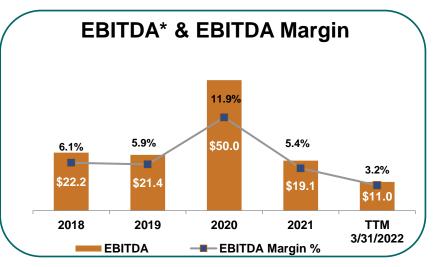
- Peak revenue in 2020 driven by global surge in demand for nonwoven materials arising from COVID
- 2021 volume softness due to supply chain inventory correction starting in mid-2021
- Applications such as Automotive, Aerospace and Hospital Operating Room recovering after slowdown due to COVID

Profitability impacted by inflation

- Operational excellence and CI programs improving efficiencies; most sites currently operating below full capacity
- Pass-through of raw material inflation in place with larger consumers and medical accounts; majority of Sontara business on annual pricing
- Implemented price increases and temporary energy surcharges in Q4'21 (EMEA only) and Q1'22 (global) to offset rising input costs
- Enhanced integration efforts to address near term challenges and accelerate profit turnaround

(*) EBITDA based on IFRS. Figures translated to USD at USD/DKK = 6.28 for pre-acquisition periods.







Cash Flow

TTM Q1 2022 Adjusted Free Cash Flow from continuing operations ~ \$78.5 million lower versus same period last year

- Adjusted EBITDA lower by ~\$13 million
- Higher working capital usage of \$35 million
 - Termination of Spunlace factoring program \$15m
 - Higher A/R driven by price increases, and
 - Higher inventory due to volume and RM/Energy inflation
- Higher taxes paid of ~\$4 million driven by higher Canadian withholding/income taxes (adjusted for one-time events like CARES Act refund)
- Higher capital expenditures of ~\$11 million, including Mount Holly and Spunlace

(in millions)	TTM 3/31/2021	TTM 3/31/2022
Adjusted EBITDA	\$123.8	\$110.7
Change in working capital (*)	4.0	(30.5)
Taxes paid	9.9	(20.3)
Interest paid	(6.2)	(7.0)
Other	(23.0)	(42.1)
Cash Flow from continuing Operations	\$108.6	\$10.8
Less: Capital expenditures	(26.5)	(37.0)
Free Cash Flow	\$82.0	(\$26.2)
Less: Adjustments to Free Cash Flow (1)	(0.0)	29.8
Adjusted Free Cash Flow	\$82.0	\$3.5

2022 Outlook:

- Expect capital expenditures to be approximately \$45 to \$50 million, including \$7 million to \$8 million for Spunlace integration
- Expect depreciation and amortization expense to be approximately \$68 million

Notes:

(*) - Working capital is defined as accounts receivable plus inventories less accounts payable.

The sum of individual amounts set forth above may not agree to the column totals due to rounding.

(1) – Slide 35 in appendix includes the details for the Adjustments to Free Cash Flow and recasts prior quarters to align with full year presentation

Note: Adjusted EBITDA for all periods presented has been modified to add back share-based compensation consistent with the newly amended credit agreement.



Balance Sheet and Liquidity

- Net Leverage increased to 4.8x* at March 31, 2022 versus 3.8x at December 31, 2021, driven by lower earnings and higher working capital usage
- Compliant with all financial covenants
- Amended debt covenant to 6.75x
 maximum leverage thru Q4 2023 to
 provide financial flexibility during current
 economic and geopolitical environment

(in millions)	31-Dec-20	31-Dec-21	31-Mar-22	
Cash	\$99.6	\$138.4	\$80.5	
Debt				
Current portion of long term debt	25.1	26.4	25.5	
Short term debt	-	22.8	25.4	
\$500 million 4.75% bond	-	500.0	500.0	
Term Loans 1.3% - 2.4% due 2022 - 2025	253.5	239.5	228.5	
Revolving credit agreement	36.8	10.0	41.1	
Unamortized deferred financing costs	(1.9)	(11.4)	(11.3)	
Total Debt	313.5	787.4	809.2	
Net Debt	\$213.9	\$648.9	\$728.8	
Shareholders' Equity	\$577.9	\$542.8	\$416.7	
TTM Adj. EBITDA (*)	125.3	140.0	118.3	
Available Liquidity	\$274.8	\$258.0	\$66.3	

Notes

The sum of individual amounts set forth above may not agree to the column totals due to rounding.

^{(*) -} Debt covenant compliance ratio of 4.8x as of March 31, 2022 includes additional add backs permitted under credit agreement



^(*) TTM Pro forma Adjusted EBITDA as of March 31, 2022 and December 31, 2021 includes Mount Holly EBITDA and Spunlace segment EBITDA for the applicable period not under Glatfelter ownership. EBITDA calculation modified to add back share-based compensation consistent with the newly amended credit agreement;

Sustainability & Innovation Update





Commitment to Sustainability

Long Standing Core Values

Committed to sustainability and being a responsible corporate citizen

- 1 > Integrity
- 2 > Financial Discipline
- 3 > Mutual Respect
- 4 > Customer Focus
- 5 > Environmental Responsibility
- 6 > Social Responsibility

ESG Priorities



Environmental Responsibility

- Innovation and Environmental Responsible Products
- Environmental Impact Management



Social Responsibility

- Occupational Health & Safety
- Diversity, Equity & Inclusion
- Product Safety & Quality
- Community & Employee Engagement



Governance and Ethics

- Corporate Governance
- Ethics and Integrity

EcoVadis Silver Medal Recipient



Enhancing Everyday Life... Sustainably

Focused on building a more sustainable portfolio based on eco-friendly materials, product circularity, high quality and robust product safety



-3% GHG emissions
-2% Water Usage
(2018-2019)

6,800 MWh of electricity from cogeneration (2019)

Natural Fibers: Competitive Advantage

- Majority of product content natural cellulose fibers
- Continue pursuit of building a sustainable brand -Jacob Holm (JH) acquisition
 - JH: ~50% of raw material inputs plant based / all natural fibers
 - JH Goal: sustainable alternative for 100% of all SKUs by 2030



Low TCIR

Consistently ranked in the top quartile of safety performance in the industry

Sustainable Supply Chain

Supplier Code of Conduct

Rainforest Alliance™

SILVER

ecovadis

standards for environmental, social and economic sustainability for suppliers



38%

Board of Directors – Women & Minority

- Board oversight structure for ESG
- Human Rights Policy
- Published 1st Sustainability Report in 2020
- Formalizing environmental measures and goals



Innovation Efforts

Innovation continues to be a key area of focus for growth and sustainability initiatives:

Priorities

- Leveraging plant-based inputs that support growing sustainability megatrend
- Developing new materials and applications using extensive and evolving technology platforms
- Accelerating IP protection efforts on new-toworld products and technologies
- Advancing partnerships outside of GLT to bolster joint development and know-how
- Maintaining focus on developing fit-forpurpose products for more price sensitive regions and applications

Recognitions

Industry Recognition:

- IDEA22 Sustainability Advancement Award for Blue Ocean Closures partnership
- Index 20 Innovation Award for Sontara Dual nonwoven wipes
- ❖ GlatPure™ Backsheet Nominated for Hygienix Innovation Award
- ❖ GlatClean™ Nominated for World of Wipes Innovation Award

Supplier Recognition:

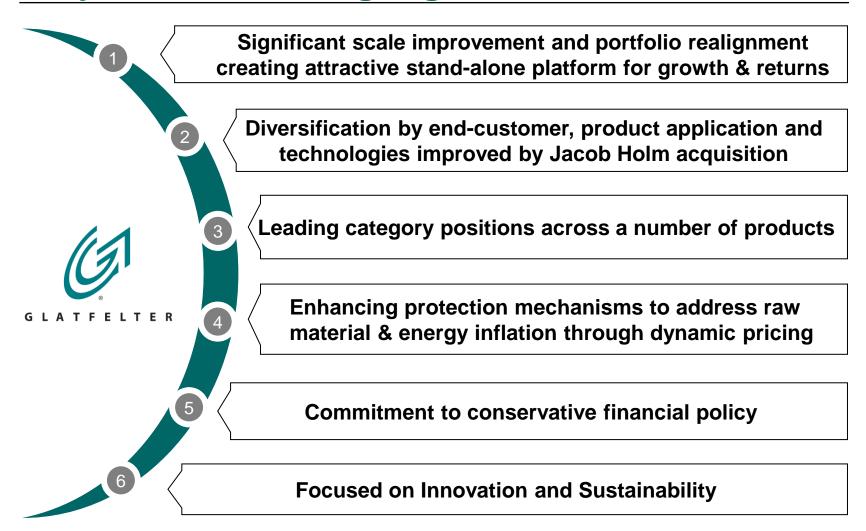
- KDP Continuous Improvement Award and 'Supplier of the Year'
- Rockline Industries' Innovation Award

Certifications:

 "Fine to Flush" Certificate for Dispersible Wipes (UK)



Key Investment Highlights





Appendix





Glatfelter Locations (~ 3,300 PEOPLE)





Glatfelter Airlaid Materials Sites



Falkenhagen, Germany



Fort Smith, Arkansas, USA



Gatineau, Quebec, Canada



Mount Holly, NC, USA



Steinfurt, Germany



3 Airlaid Lines

- Latex-bonded
- Multi-bonded
- 55 600g/sqm
- 3 Slitters
- 3 Single-Lane Festooner





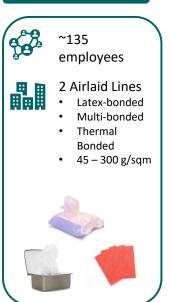


- 1 Airlaid Line
- Thermobonded
- Multi-bonded
- $50 55 \, \text{g/sqm}$ (specialized for thin product)













Glatfelter Composite Fibers Sites



Caerphilly, United Kingdom



Dresden, Germany



Gernsbach, Germany



Lydney, United Kingdom



~60 employees



- 3 Laquering Machines
- 2 Metallizers







~120 employees



- 1 Duplex-Fourdrinier
- 65 175 g/sqm
- 3.40 mm
- Synthetic fiber preparation and dosing technologies







~600 employees



- 5 Inclined-Wire Machines
- 9 Slitters
- 1 Embossing Calendar
- 8 100 g/sam













~270 employees



- 3 Inclined-Wire Machines
- 12.3 60 g/sqm
- 2.20 4.20 m deckles





Glatfelter Composite Fibers Sites (continued)



Ober-Schmitten, Germany



~170 employees



- 4 Fourdriniers
- 1.50 1.70 m for glassine paper
- 1.90 2.10 m for capacitor paper











Scaer, France



~120 employees



- 2 Inclined-Wire Machines
- 9 60 g/sqm
- 1.60 1.80 m





Newtech Pulp - Philippines



~140 employees



- Dedicated Abaca Pulp site
- Produces a variety of specialty pulps for F&B
- Main supplier of GLT Abaca pulp for all production sites







Glatfelter Spunlace Sites





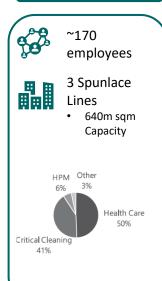


Asturias, Spain

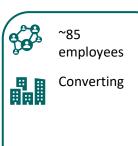


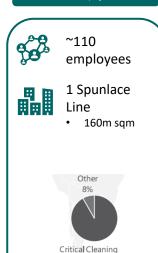


Old Hickory, TN, USA

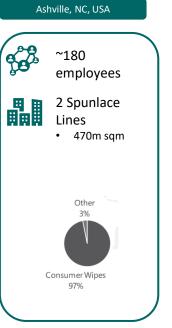


Madison, TN, USA









Adjusted EBITDA from Continuing Operations

In millions	2018	2019	2020	2021	TTM 3/31/2022
Net Income (loss)	\$ (177.6)	\$ (21.5)	\$ 21.3	\$ 6.9	\$ (109.8)
Exclude: Income from discontinued operations, net of tax	177.2	(3.7)	(0.5)	(0.2)	(0.2)
Add: Taxes from continuing operations	7.7	(9.2)	11.6	7.0	(17.0)
Add: Depreciation and Amortization	47.5	50.8	56.6	61.4	66.2
Add: Net Interest Expense	15.0	9.3	6.6	12.3	18.6
EBITDA from continuing operations	\$ 69.8	\$ 25.7	\$ 95.6	\$ 87.4	\$ (42.2)
Adjustments / Exclusions:					
Share-based compensation	6.3	3.6	5.7	5.1	4.8
Pension settlement expenses, net	-	75.3	6.2	-	-
Gains on Timberland Sales and Transaction Related Costs	(3.2)	(1.6)	(1.4)	(5.2)	(7.4)
Goodwill and other asset impairment charges	-	-	0.9	-	117.3
Russia / Ukraine conflict charges	-	-	-	-	3.9
Restructuring charge - Metallized operations (net of accelerated depreciation)	-	=	7.2	-	=
Cost optimization actions	0.4	8.6	6.0	0.9	1.5
COVID-19 incremental costs	-	-	2.7	-	-
Corporate headquarters relocation (net of asset write off)	=	-	0.9	0.6	0.5
Strategic initiatives (1)	13.0	1.3	1.6	30.9	32.2
Fox River environmental matter	=	(2.5)	-	-	=
Adjusted EBITDA from continuing operations (2)	\$ 86.3	\$ 110.3	\$ 125.3	\$ 119.6	\$ 110.7

⁽¹⁾ The amount for 2018 includes approximately \$2.9 million of foreign currency gains associated with the financing for the Steinfurt acquisition

Note: The sum of individual amounts set forth above may not agree to the column totals due to rounding.



⁽²⁾ Adjusted EBITDA for all periods presented has been modified to add back share-based compensation consistent with the newly amended credit agreement

Pro-forma Adjusted EBITDA used for leverage calculation

In millions	2020		2020 2021		TTM 3/31/2022			
Net Income (loss)	\$	21.3	\$	6.9		\$	(109.8)	
Exclude: Income from discontinued operations, net of tax		(0.5)		(0.2)			(0.2)	
Add: Taxes from continuing operations		11.6		7.0			(17.0)	
Add: Depreciation and Amortization		56.6		61.4			66.2	
Add: Net Interest Expense		6.6		12.3			18.6	
ЕВІТДА		95.6		87.4			(42.2)	
EBITDA from Mount Holly Operations EBITDA from Spunlace Operations		-		2.1 18.3			(1.7) 9.3	
Adjustments / Exclusions:								
Share-based compensation		5.7		5.1			4.8	
Gains on Timberland Sales and Transaction Related Costs		(1.4)		(5.2)			(7.4)	
Goodwill and other asset impairment charges		0.9		-			117.3	
Russia / Ukraine conflict charges		-		-			3.9	
Pension settlement expenses, net		6.2		-			-	
Restructuring charge - Metallized operations (net of accelerated depreciation)		7.2		-			-	
Cost optimization actions		6.0		0.9			1.5	
COVID-19 incremental costs		2.7		-			-	
Corporate headquarters relocation (net of asset write off)		0.9		0.6			0.5	
Strategic initiatives	_	1.6		30.9	44	_	32.2	
Adjusted EBITDA from continuing operations (1)	\$	125.3	\$	140.0 ((*)	\$	118.3	(*

⁽¹⁾ Adjusted EBITDA for all periods presented has been modified to add back share-based compensation consistent with the newly amended credit agreement

^(*) TTM Pro forma Adjusted EBITDA as of March 31, 2022 and December 31, 2021 includes Mount Holly EBITDA and Spunlace segment EBITDA for the applicable periods not under Glatfelter ownership



Adjusted EPS from Continuing Operations

In millions	Q1 2021		Q1 2022	
Net Income (loss)	\$	8.4	\$	(108.3)
Adjust: Discontinued ops, net of tax		-		-
Net Income (loss) from continuing operations		8.4		(108.3)
Adjustments / Exclusions:				
Gains on Timberland Sales and Transaction Related Costs		(0.9)		(3.0)
Goodwill and other asset impairment charges		-		117.3
Russia / Ukraine conflict charges		-		3.9
Corporate headquarters relocation		0.2		0.1
Cost optimization actions		-		0.9
Strategic initiatives		0.6		1.8
Income Tax impacts and other adjustments		0.2		(19.1)
Total adjustments		0.1		102.1
Adjusted income from continuing operations	\$	8.5	\$	(6.2)
Adjusted EPS for continuing operations	\$	0.19	\$	(0.14)

Note: The sum of individual amounts set forth above may not agree to the column totals due to rounding.



Adjusted EPS from Continuing Operations

In millions	2018	2019	2020	2021	TTM 3/31/2022
Net Income (loss)	\$ (177.6)	\$ (21.5)	\$ 21.3	\$ 6.9	\$ (109.8)
Adjust: Discontinued ops, net of tax	177.2	(3.7)	(0.5)	(0.2)	(0.2)
Income (loss) from continuing operations	(0.4)	(25.2)	20.8	6.7	(110.0)
Adjustments / Exclusions:					
Pension settlement expenses, net	-	75.3	6.2	-	-
Gains on Timberland Sales and Transaction Related Costs	(3.2)	(1.6)	(1.4)	(5.2)	(7.4)
Goodwill and other asset impairment charges	-	-	0.9	-	117.3
Russia / Ukraine conflict charges	-	-	-	-	3.9
COVID-19 incremental costs	-	-	2.7	-	-
Debt refinancing fees	-	1.0	-	-	-
Cost optimization actions	0.4	8.6	6.0	0.9	1.8
Restructuring charge - Metallized operations	-	-	11.1	-	-
Strategic initiatives (1)	13.0	1.3	1.6	30.9	32.2
Fox River environmental matter	-	(2.5)	-	-	-
Corporate headquarters relocation	_	-	1.1	0.6	0.5
Income Tax impact and other adjustments	(0.5)	(23.7)	(11.5)	(6.3)	(25.5)
Total adjustments	9.6	58.4	16.6	20.9	122.9
Adjusted income from continuing operations	9.2	33.2	37.4	27.6	13.0
Adjusted EPS for continuing operations	\$ 0.21	\$ 0.75	\$ 0.84	\$ 0.61	\$ 0.29

⁽¹⁾ The amount for 2018 includes approximately \$2.9 million of foreign currency gains associated with the financing for the Steinfurt acquisition.

Note: The sum of individual amounts set forth above may not agree to the column totals due to rounding.



Adjusted Free Cash Flow from Continuing Operations

In millions	Q1 2021	Q1 2022
Adjusted EBITDA (1)	\$31.9	\$23.0
Change in working capital	(27.7)	(69.2)
Taxes paid	(3.5)	(8.2)
Interest paid	(1.4)	(1.5)
Other	(5.4)	(10.3)
Cash Flow from continuing Operations	(\$6.0)	(\$66.2)
Less: Capital expenditures	(5.4)	(12.3)
Free Cash Flow	(\$11.4)	(\$78.6)
Fox River Payments	0.3	1.3
Strategic Initiatives	0.7	1.4
Cost Optimization	1.2	0.6
Metallized Restructuring	1.1	0.0
HQ Relocation	0.3	(0.6)
Tax payments (refunds) on adjusting items	(1.1)	0.6
Less: Adjustments to Free Cash Flow	2.5	3.2
Adjusted Free Cash Flow	(\$8.9)	(\$75.4)



⁽¹⁾ Adjusted EBITDA for all periods presented has been modified to add back share-based compensation consistent with the newly amended credit agreement Note: The sum of individual amounts set forth above may not agree to the column totals due to rounding

Adjusted Free Cash Flow from Continuing Operations

In millions	TTM 3/31/2021	TTM 3/31/2022
Adjusted EBITDA (1)	\$123.8	\$110.7
Change in working capital	4.0	(30.5)
Taxes paid	9.9	(20.3)
Interest paid	(6.2)	(7.0)
Other	(23.0)	(42.1)
Cash Flow from continuing Operations	\$108.6	\$10.8
Less: Capital expenditures	(26.5)	(37.0)
Free Cash Flow	\$82.0	(\$26.2)
Fox River Payments	3.7	3.2
Pension Settlement	6.2	0.0
Strategic Initiatives	1.9	23.6
Airlaid Expansion	0.0	0.0
Cost Optimization	3.1	2.0
Metallized Restructuring	6.4	(0.1)
HQ Relocation	1.3	0.4
COVID19 related costs	2.5	0.0
Taxes (Refunds) on adjusting items	(25.2)	0.8
Less: Adjustments to Free Cash Flow	(0.0)	29.8
Adjusted Free Cash Flow	\$82.0	\$3.5

⁽¹⁾ Adjusted EBITDA for all periods presented has been modified to add back share-based compensation consistent with the newly amended credit agreement Note: The sum of individual amounts set forth above may not agree to the column totals due to rounding



Adjusted EBITDA from continuing operations

In thousands	Q1 2021	Q4 2021	Q1 2022
Composite Fibers Operating Profit (Loss)	\$16,066	\$4,482	(\$335)
Addback: Depreciation & Amortization	6,979	6,806	6,519
Composite Fibers EBITDA	\$23,045	\$11,287	\$6,184
Airlaid Materials Operating Profit	\$7,197	\$11,876	\$12,221
Addback: Depreciation & Amortization	5,848	7,723	7,629
Airlaid Materials EBITDA =	\$13,046	\$19,599	\$19,850
Spunlace Operating Profit (Loss)	\$-	(\$1,338)	(\$1,572)
Addback: Depreciation & Amortization		1,693	2,914
Spunlace EBITDA	\$-	\$355	\$1,342

Note: The sum of individual amounts set forth above may not agree to the column totals due to rounding.

